

780 CMR 71.00

HYDRONIC PIPING

780 CMR 7101 HYDRONIC PIPING  
SYSTEMS INSTALLATION

*7101.1 Jurisdiction. Where the design, installation, maintenance, alteration and/or inspection of hydronic piping permanently installed within buildings is controlled by 248 CMR, 522 CMR, 527 CMR or 528 CMR, as applicable, the requirements of such Specialized Codes shall govern except that drilling, cutting and notching of building structural elements and penetration of building fire-rated assemblies shall conform to requirements of 780 CMR 51.00 through 99.00. If such Massachusetts Specialized Codes do not govern, then the following requirements of 780 CMR 51.00 through 99.00 shall apply:*

- 1. 248 CMR – “Fuel Gas and Plumbing Code”*
- 2. 522 CMR – “Board of Boiler Rules”*
- 3. 527 CMR – “Fire Code”*
- 4. 527 CMR 12.00 – “Massachusetts Electrical Code”*
- 5. 528 CMR – “Bureau of Pipefitters and Refrigeration Technicians”*
- 6. Other applicable Massachusetts Specialized Codes.*

**7101.2 General.** Hydronic piping shall conform to 780 CMR Table 7101.2. Approved piping, valves, fittings and connections shall be installed in accordance with the manufacturer’s installation instructions. Pipe and fittings shall be rated for use at the operating temperature and pressure of the hydronic system. Used pipe, fittings, valves or other materials shall be free of foreign materials.

*7101.3 System Drain Down. Hydronic piping systems shall be installed to permit the system to be drained. When the system drains to the plumbing drainage system, the installation shall conform to the requirements of 248 CMR.*

*7101.4 Protection of Potable Water. The potable water system shall be protected from backflow in accordance with any applicable requirements of 248 CMR and/or 310 CMR.*

**7101.5 Pipe Penetrations.** Openings through concrete or masonry building elements shall be sleeved.

**7101.6 Contact with Building Material.** A hydronic piping system shall not be in direct contact with any building material that causes the piping material to degrade or corrode.

**7101.7 Drilling and Notching.** Wood-framed structural members shall be drilled, notched or altered in accordance with the provisions of 780 CMR 7502.6, 7602.6, 7602.6.1 and 7802.6. Holes in cold-formed, steel-framed, load-bearing members shall only be permitted in accordance with 780 CMR 7506.2, 7603.2 and 7804.2. Cutting and notching of flanges and lips of cold-formed, steel-framed, load-bearing members shall not be permitted in accordance with the provisions of 780 CMR 7505.3.5, 7603.3.4 and 7804.3.5.

**7101.8 Prohibited Tee Applications.** Fluid in the supply side of a hydronic system shall not enter a tee fitting through the branch opening.

**7101.9 Expansion, Contraction and Settlement.** Piping shall be installed so that piping, connections and equipment shall not be subjected to excessive strains or stresses. Provisions shall be made to compensate for expansion, contraction, shrinkage and structural settlement.

**7101.10 Piping Support.** Hangers and supports shall be of material of sufficient strength to support the piping, and shall be fabricated from materials compatible with the piping material. Piping shall be supported at intervals not exceeding the spacing specified in 780 CMR Table 7101.10.

**7101.11 Tests.** Hydronic piping shall be tested hydrostatically at a pressure of not less than 100 pounds per square inch (psi) (689 kPa) for a duration of not less than 15 minutes.

780 CMR 7102 BASEBOARD  
CONVECTORS

**7102.1 General.** Baseboard convectors shall be installed in accordance with the manufacturer’s installation instructions. Convectors shall be supported independently of the hydronic piping.

780 CMR 7103 FLOOR HEATING  
SYSTEMS

**7103.1 Piping Materials.** Piping for embedment in concrete or gypsum materials shall be standard-weight steel pipe, copper tubing, cross-linked polyethylene/aluminum/cross-linked poly-ethylene (PEX-AL-PEX) pressure pipe, chlorinated polyvinyl chloride (CPVC) or polybutylene with a minimum rating of 100 psi at 180°F (690 kPa at 82°C).

3. Polybutylene pipe and tubing joints shall be installed with socket-type, heat-fused polybutylene fittings.

4. CPVC tubing shall be joined using solvent cement joints.

**7103.2 Piping Joints.** Piping joints that are embedded shall be installed in accordance with the following requirements:

1. Steel pipe joints shall be welded.
2. Copper tubing shall be joined with brazing material having a melting point exceeding 1,000°F (538°C).

**7103.3 Testing.** Piping or tubing to be embedded shall be tested by applying a hydrostatic pressure of not less than 100 psi (690 kPa). The pressure shall be maintained for 30 minutes, during which all joints shall be visually inspected for leaks.

780 CMR TABLE 7101.2  
HYDRONIC PIPING MATERIALS

MATERIAL	USE CODE <sup>a</sup>	STANDARD <sup>b</sup>	JOINTS	NOTES
Brass pipe	1	ASTM B 43	Brazed, welded, threaded, mechanical and flanged fittings	
Brass tubing	1	ASTM B 135	Brazed, soldered and mechanical fittings	
Chlorinated poly (vinyl chloride) (CPVC) pipe and tubing	1, 2, 3	ASTM D 2846	Solvent cement joints, compression joints and threaded adapters	
Copper pipe	1	ASTM B 42, B 302	Brazed, soldered and mechanical fittings threaded, welded and flanged	
Copper tubing (type K, L or M)	1, 2	ASTM B 75, B 88, B 251, B 306	Brazed, soldered and flared mechanical fittings	Joints embedded in concrete
Cross-linked polyethylene (PEX) tubing	2, 3	ASTM F 876, F 877	Mechanical compression	Install in accordance with manufacturer’s instructions.
Cross-linked polyethylene/ aluminum/ cross-linked polyethylene- (PEX-AL-PEX) pressure pipe	1, 2	ASTM F 1281 or CAN/CSA B 137.10	Mechanical, crimp/insert	Install in accordance with manufacturer’s instructions.
Plastic fittings PEX		ASTM F 1807		
Polybutylene (PB) pipe and tubing	1, 2, 3	ASTM D 3309	Heat-fusion, crimp/insert and compression	Joints in concrete shall be heat-fused.
Polyethylene (PE) pipe, tubing and fittings (for ground source heat pump loop systems)	1, 2, 4	ASTM D 2513; ASTM D 3350; ASTM D 2513; ASTM D 3035; ASTM D 2447; ASTM D 2683; ASTM F 1055; ASTM D 2837; ASTM D 3350; ASTM D 1693	Heat-fusion	
Soldering fluxes	1	ASTM B 813	Copper tube joints	
Steel pipe	1, 2	ASTM A 53; A 106	Brazed, welded, threaded, flanged and mechanical fittings	Joints in concrete shall be welded. Galvanized pipe shall not be welded or brazed.
Steel tubing	1	ASTM A 254	Mechanical fittings, welded	

For SI: °C = [(°F) - 32]/1.8.

a. Use code:

1. Above ground.

2. Embedded in radiant system.

3. Temperatures below 180°F only.

4. Low temperature (below 130°F) applications only.

b. Standards as listed in 780 CMR 100.00.

780 CMR TABLE 7101.10  
HANGER SPACING INTERNALS

PIPING MATERIAL	MAXIMUM HORIZONTAL SPACING (feet)	MAXIMUM VERTICAL SPACING (feet)
ABS	4	10
CPVC = 1 inch pipe or tubing	3	5
CPVC = 1¼ inch	4	10
Copper or copper alloy pipe	12	10
Copper or copper alloy tubing	6	10
PB pipe or tubing	2.67	4
PE pipe or tubing	2.67	4
PEX tubing	2.67	4
PVC	4	10
Steel pipe	12	15
Steel tubing	8	10

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

780 CMR 7104 LOW TEMPERATURE PIPING

**7104.1 Piping Materials.** Low temperature piping for embedment in concrete shall be as indicated in 780CMR Table 7101.2.

**7104.2 Piping Joints.** Pipe joints (other than those in 780 CMR 7103.2) that are embedded shall be installed in accordance with the following requirements:

1. Cross-linked Polyethylene (PEX) tubing shall follow manufacturer’s instructions.
2. Polyethylene tubing shall be installed with heat fusion joints.

**7104.2.1 Polyethylene Plastic Pipe and Tubing for Ground Source Heat Pump Loop Systems.** Joints between polyethylene plastic pipe and tubing or fittings for ground source heat pump loop systems shall be heat fusion joints conforming to 780 CMR 7104.2.1.1, electrofusion joints conforming to 780 CMR 7104.2.1.2 or stab-type insertion joints conforming to 780 CMR 7104.2.1.3.

- 7104.2.1.1 Heat-fusion Joints.** Joints shall be of the socket-fusion, saddle-fusion or butt-fusion type, fabricated in accordance with the piping manufacturer’s instructions. Joint surfaces shall be clean and free of moisture. Joint surfaces shall be heated to melt temperatures and joined. The joint shall be undisturbed until cool. Fittings shall be manufactured in accordance with ASTM D 2683.

**7104.2.1.2 Electrofusion Joints.** Joints shall be of the electrofusion type. Joint surfaces shall be clean and free of moisture, and scoured to expose virgin resin. Joint surfaces shall be heated to melt temperatures for the period of time specified by the

- manufacturer. The joint shall be undisturbed until cool. Fittings shall be manufactured in accordance with ASTM F 1055.

**7104.2.1.3 Stab-type Insert Fittings.** Joint surfaces shall be clean and free of moisture. Pipe ends shall be chamfered and inserted into the fitting to full depth. Fittings shall be manufactured in accordance with ASTM D2513.

780 CMR 7105 GROUND SOURCE HEAT PUMP SYSTEM LOOP PIPING

**7105.1 Testing.** The assembled loop system shall be pressure-tested with water at 100 psi (690 kPa) for 30 minutes with no observed leaks before connection (header) trenches are backfilled. Flow rates and pressure drops shall be compared to calculated values. If actual flow rate or pressure drop figures differ from calculated values by more than 10%, the problem shall be identified and corrected.

NON-TEXT PAGE